



## **Umicore VM Zinc, France**

**Cold Mill**

**Mill Upgrade**

# Project Data Sheet

**Client:** Umicore VM Zinc  
**Project:** Cold Rolling Mill Upgrade

## Improvements and benefits:

- Increased productivity through new automation (with ABB)
- Improved coil threading and guiding
- Improved strip dryness
- Improved roll coolant application
- Improved strip quality

## Scope of supply:

- New left and right beltwrappers
- New left and right peelers, threading tables and back-breaker rolls
- New left and right pinch rolls and wiper rolls
- New left and right roll coolant spraybars

**Mill Type:** 4 High Reversing Cold Mill

- Size  $\varnothing 420 / \varnothing 920 \times 1300$  mm
- Products Premium Zinc Coils to EN988
- Strip width 740 to 1230 mm
- Strip thickness 0.19 to 2.4 mm exit, 4.3mm max. entry
- Strip temp 80-140°C
- Speed 200 mpm

To contact SMS group Technical Services (UK) Ltd and to download other data sheets :

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