



Lilama, Vietnam
(Part of Vietnam Steel Corp)

Hot Dip Galvanizing Line

New Line

Project Data Sheet

Client: Lilama
Project: Hot Dip Galvanising Line

Benefits:

- Complete new galvanising line
- Line also features entry welder, furnace, galvanising pot and chemical coater
- In-line Skin Pass Mill and Tension Leveller
- Continuous operation

Scope of supply:

- Complete supply of all terminal equipment for new line (with Ferrostaal)
- Equipment includes:
 - Double pay-off and entry section
 - Horizontal entry and vertical exit accumulators and structures
 - Strip guidance systems including steering units
 - Tension bridles
 - 2 high skin pass mill and tension leveller
 - Exit section with shear, recoiler and beltwrapper
 - Complete hydraulic and pneumatic systems

Line Type: HDGL with Skin Pass Mill and Tension Leveller

- Products Galvanised steel strip
- Strip width 600 to 1270 mm
- Strip thickness 0.18 – 1.6 mm (3.2 mm max entry)
- Speed 95 mpm (125 mpm entry and exit)
- Coil weight 20 tonnes
- Annual output 80,000 tonnes
- Line length 165 m

To contact SMS group Technical Services (UK) Ltd and to download other data sheets :

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